



ELECTRICAL



Certified to
NSF/ANSI/CAN 50

PIPELINE PUMPS™

INSTRUCTION MANUAL

INSTALLATION AND USER'S GUIDE



My pump is the ☐ PLP300S or ☐ PLP150S and it was installed on _____ (date)
Installed by _____ (company/contact)

FOR YOUR SAFETY

Read, understand and follow all warning notices and instructions before installing, using, or servicing this pump. Failure to follow warning notices and instructions may result in property damage, serious injury, or death.

SAVE THESE INSTRUCTIONS

TABLE OF CONTENTS

1.0 IMPORTANT SAFETY INFORMATION	3
1.2 INSTALLATION SAFETY INSTRUCTIONS	4
1.3 USER SAFETY INSTRUCTIONS	6
1.4 SERVICING SAFETY INSTRUCTIONS	8
1.5 PRODUCT DAMAGE WARNINGS	8
2.0 PUMP OVERVIEW	9
3.0 INSTALLATION INSTRUCTIONS	9
3.1 PUMP LOCATION	10
3.2 PIPING	11
3.3 ELECTRICAL INSTALLATION	11
4.0 OPERATION INSTRUCTIONS	12
4.1 PREPARING THE PUMP FOR OPERATION	13
4.2 MANUAL PUMP OPERATION	13
4.3 SCHEDULED PUMP OPERATION	13
4.4 START UP	14
4.5 DISPLAY INTERFACES	15
4.6 PROGRAMMING INSTRUCTIONS	15
4.6.1 SET TIME	15
4.6.2 SPEED SET UP	15
4.6.3 SCHEDULE SET UP	15
4.6.4 VARYING STREAM SET UP	16
4.6.5 LANGUAGE SET UP	16
4.6.6 “NO FLOW” SET UP	17
4.6.7 PUMP PRIMING SET UP	17
4.6.8 SCREEN ROTATE	17
4.6.9 FREEZE PROTECTION	17
4.6.10 WIFI FUNCTION	18
4.6.10.1 WIFI DIRECT CONNECTION TO PIPELINE CONNECT APP	18
4.6.10.2 CHANGING SSID AND PASSWORD	18
4.6.11 RS485 COMMUNICATIONS WIRING SETUP	18
4.6.12 RS485 COMMUNICATIONS SETUP	19
4.6.13 LOCK OUT	19
4.6.14 QUICK CLEAN	19
4.6.15 SYSTEM RESET	19
4.7 PROGRAMMING FLOW CHART	20
5.0 PUMP PERFORMANCE & SPECIFICATIONS	21
6.0 TROUBLESHOOTING	22
7.0 MAINTENANCE	26
7.1 SERVICING	27
8.0 REPLACEMENT PARTS	28
9.0 WARRANTY	30

1.0 IMPORTANT SAFETY INFORMATION

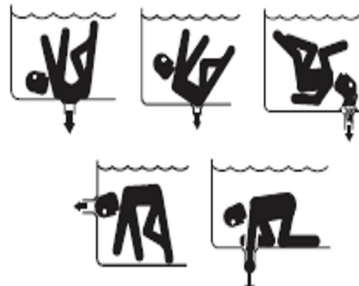
IMPORTANT NOTICE

This guide provides installation and operation instructions for this pump. Consult AquaStar Pool Products, Inc. with any questions regarding this equipment.

Attention Installer: These instructions contain important information about the installation, operation and safe use of this product. This information should be given to the owner/operator of this equipment after installation or left on or near the pump. This pump is for use with permanent swimming pools and spas. It may also be used with hot tubs if so marked.

Attention User: This manual contains important information about the installation, operation, servicing and safe use of this product. Keep this manual for future use. Replace worn or damaged pump parts immediately. To reduce risk of injury, do not permit children to use or climb on this product. Closely supervise children at all times. Components such as the filtration system, pumps, and heaters must be positioned to prevent children from using them as a means of access to the pool or spa.

Section 1.0 Important Safety Information

 ! DANGER	 ! DANGER	 ! DANGER
		
RISK OF ELECTRICAL SHOCK OR ELECTROCUTION. Always disconnect power to the pump at the circuit breaker before servicing the pump. Failure to do so could result in death or serious injury to service people, users or others due to electric shock.	RISK OF SUCTION ENTRAPMENT. Keep away from drain covers and suction outlets. Do not enter water if drain covers are missing, broken, loose or not sized for use with this pump. Failure to do so could result in death or serious injury to users due to pump suction.	HAZARDOUS PRESSURE. Stand clear of pump and filter during pump start up. Open filter air relief valve and stand clear before starting pump. Failure to do so could result in death or serious injury to service people, users or others.

1.2 INSTALLATION SAFETY INSTRUCTIONS

ATTENTION INSTALLER



RISK OF ELECTRICAL SHOCK OR ELECTROCUTION! When installing this electrical equipment, basic safety precautions provided below should always be followed. **FAILURE TO FOLLOW ALL INSTRUCTIONS AND WARNINGS CAN RESULT IN SERIOUS BODILY INJURY OR DEATH.**

RISK OF FIRE, ELECTRIC SHOCK, OR INJURIES TO PERSONS. Install this equipment in accordance with the National Electric Code® (NEC), the Occupational Safety and Health Act (OSHA), and all applicable laws, codes and ordinances. Copies of the NEC may be ordered from the National Fire Protection Association, 1 Battery-March Park, Quincy, Massachusetts USA 02169-7471.

Connect only to a branch circuit protected by a ground-fault circuit-interrupter (GFCI). Contact a qualified electrician if you cannot verify that the circuit is protected by a GFCI.

Test the GFCI before connecting the pump motor wiring. To test the GFCI, push the test button. The GFCI should interrupt power. Push the reset button. Power should be restored. If the GFCI fails to operate in this manner, the GFCI is defective and the problem must be corrected by a qualified service representative before using.

Connect the motor bonding lug to the pool or spa electrical bonding structure. Failure to bond pump to pool or spa structure will increase risk for electrocution and could result in injury or death.

AquaStar Pool Products recommends installing a surge protection device on the supply power to the pump. Damage caused by power surges are not covered under warranty.

Never open the inside of the drive motor enclosure. There is a capacitor bank that holds a 230 VAC charge even when there is no power to the unit.

This pump is not submersible.

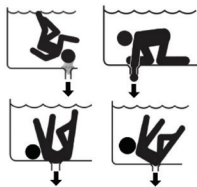
Incorrectly installed equipment may fail, causing severe injury.

Though this product is designed for outdoor use, it is strongly advised to protect the electrical components from the weather. Select a well drained area, one that will not flood when it rains. It requires free circulation of air for cooling. Do not install in a damp or non-ventilated location.

Fire and burn hazard. Motors operate at high temperatures and if they are not properly isolated from any flammable structures or foreign debris they can cause fires, which may cause severe personal injury or death.

Risk of overheating. If installed within an enclosure or inside hot tub or spa enclosure, adequate ventilation and free circulation of air must be provided to prevent overheating of the motor.

ATTENTION INSTALLER



RISK OF SUCTION ENTRAPMENT. Only install this pump on suction systems that have been evaluated and found in conformance with the Virginia Graeme Baker Pool & Spa Act, and all warning notices and instructions that accompany the product. **FAILURE TO PROTECT USERS FROM ALL FIVE SUCTION ENTRAPMENT HAZARDS CAN RESULT IN SERIOUS INJURY OR DEATH.**

This pump is not equipped with Automatic Pump Shut-off or Safety Vacuum Release System (SVRS) protection. It does not protect against body or limb entrapment, dismemberment, or hair entanglement.



RISK OF HAZARDOUS PRESSURE. Before installing this pump, read and follow all warning notices and instructions that accompany the product. **FAILURE TO FOLLOW WARNINGS AND INSTRUCTIONS MAY RESULT IN PERSONAL INJURY OR DEATH.**

Do not install pump on/off switches or controls near filters. Trapped air in the system can cause the filter lid to be blown off when the pump starts up, which can result in death, or serious injury.

Do not use with storable pools. A permanently-installed pool is constructed in or on the ground or in a building such that it cannot be readily disassembled for storage. A storable pool is constructed so that it is capable of being readily disassembled for storage and reassembled to its original integrity.

This pump is capable of high pressure that may exceed the limits of other equipment. Confirm all equipment installed on the pressure-side of this pump has a working pressure rating of 50 psi or greater. If the working pressure of other equipment does not meet this requirement, do not install this pump unless the other equipment is removed or replaced first.

Separation Hazard. Failure to follow safety and operation instructions could result in violent separation of pump components. Strainer cover must be properly secured to pump housing with strainer cover lock ring.

Pressure Testing Hazards. To minimize the risk of severe injury or death, the pump should not be subjected to the piping system pressurization test. Do not connect the system to an unregulated city water system or other external source of pressurized water producing pressures greater than 35 PSI. Local codes may require the pool piping system to be subjected to a pressure test, however, these requirements are generally not intended to apply to the pool equipment such as pumps, filters, heaters, or in-line sanitizing systems.

NEVER PRESSURE TEST WITH COMPRESSED AIR!

ATTENTION USER

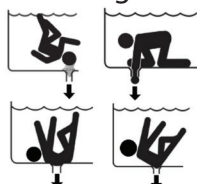


RISK OF HAZARDOUS PRESSURE. Before installing this pump, read and follow all warning notices and instructions that accompany the product. **FAILURE TO FOLLOW WARNINGS AND INSTRUCTIONS MAY RESULT IN PERSONAL INJURY OR DEATH.**

Before servicing the pump or filter, switch OFF power to the pump by disconnecting the main circuit to the pump.

This pump is capable of high flow rates that may exceed the limits of other equipment. **Do not change the high speed programming of the pump without confirming all other equipment can handle the increased flow and pressure.**

This pump is not intended for use by persons (including children) of reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning the use of the pump by a person responsible for their safety.



RISK OF SUCTION ENTRAPMENT! Keep away from drain covers and suction outlets. Do not enter water if drain covers are missing, broken, loose or they are not sized for use with this pump. **FAILURE TO DO SO COULD RESULT IN DEATH OR SERIOUS INJURY.**

BEFORE USING THIS PUMP CONFIRM THE SUCTION SYSTEM IS COMPLIANT WITH THE VIRGINIA GRAEME BAKER POOL & SPA SAFETY ACT (VGSA) AND THE FOLLOWING GUIDELINES: THE SUCTION SYSTEM MUST PROVIDE PROTECTION AGAINST THE HAZARDS OF SUCTION ENTRAPMENT.

This pump is not equipped with Automatic Pump Shut-off or Safety Vacuum Release System (SVRS) protection. It does not protect against body or limb entrapment, disembowelment, or hair entanglement. Only install this pump on suction systems that have been evaluated and found in conformance with the Virginia Graeme Baker Pool & Spa Act, and all warning notices and instructions that accompany the product. Failure to protect users from all five suction entrapment hazards can result in serious injury or death.

Certified Drain Covers. Before using this pump confirm all drain covers are certified to the U.S. Consumer Product Safety Standard titled ANSI/APSP/ICC-16 2017, or its predecessor standard ANSI/APSP-16 2011. Acquire proof of conformance by contacting the drain cover manufacturer who is required to provide a General Certificate Of Conformity (GCC). Proof of compliance GCC, flow rating specifications, and installation instructions for drain covers manufactured by AquaStar Pool Products are available at www.aquastarpoolproducts.com or by calling (877) 768-2717.

ATTENTION USER

SUCTION-RELATED HAZARDS:



Hair Entanglement: When the hair tangles or knots in the drain cover, trapping the swimmer underwater. This hazard is present when the VGBA flow rating of the drain cover is too small for the pump or pumps.



Limb Entrapment: When a limb is sucked or inserted into an opening resulting in a mechanical bind or swelling. This hazard is present when a drain cover is missing, broken, loose, cracked or not properly secured.



Body Entrapment: When a portion of the body is held against the drain cover trapping the swimmer underwater. This hazard may be present when the drain cover is not VGBA certified, installation instructions were not followed, or is missing, broken or the cover flow rating is not high enough for the pump or pumps.



Evisceration/Disembowelment: When a person sits on an open pool (particularly a child wading pool) or spa outlet and suction is applied directly to the intestines, causing severe intestinal damage. This hazard may be present when the drain cover is missing, loose, cracked, or not properly secured.

Identifying VGBA-2017 Compliant Drain Covers. Products compliant with ANSI/APSP/ICC-16 2017 standard will be permanently marked VGBA-2017. This U.S. Consumer Product Safety Standard applies to all drain covers manufactured or imported into the United States on or after the law's May 24, 2021 effective date.

Drain covers compliant with the previous version of the U.S. Consumer Product Safety Standard may also be used in compliance with the VGBA (those manufactured or imported before May 24, 2021) provided they were installed according to their installation instructions and have not exceeded their installed service life.

Drain covers compliant with the previous version of the standard will be marked with one or more of the following; ANSI/APSP-16 2011; VGB-2008, or ASME/ANSI A112.19.8 - 2007, 2008a, or 2009b.

Drain covers with no markings and those marked with "ASME/ANSI A112.19.8M" are not VGBA compliant and should be replaced.

Drain Cover Service Life. REPLACE OLD DRAIN COVERS BEFORE USING THIS PUMP. Drain covers have a limited service life, losing important strength over time because of sunlight and chemicals. They should be replaced before they expire, and they must be replaced if missing, broken, loose, or are not certified to one of the VGBA drain cover standards identified above. VGBA compliant drain covers will also be marked with a service life designation, e.g., LIFE: 5 YEARS. This is to help assure drain covers are strong enough to protect users from the pump's suction over time.

DRAIN COVER INSTALLATION NOTES:

1.4 SERVICING SAFETY INSTRUCTIONS

ATTENTION SERVICER



HAZARDOUS PRESSURE. Before servicing this pump, read and follow all warning notices and instructions that accompany the product. **FAILURE TO FOLLOW WARNINGS AND INSTRUCTIONS MAY RESULT IN PERSONAL INJURY OR DEATH.**

Before servicing the pump or filter, switch OFF power to the pump by disconnecting the main circuit to the pump.

This pump is capable of high flow rates that may exceed the limits of other equipment. Do not change the high speed programming of the pump without confirming all other equipment can handle the increased flow.

This pump is not intended for use by persons (including children) of reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning the use of the pump by a person responsible for their safety.

Using non-AquaStar approved parts may compromise the safety and functionality of the pump. This can lead to increased risks of malfunction, decreased performance, and potential hazards. Always use genuine AquaStar parts to ensure optimal safety and performance.

1.5 PRODUCT DAMAGE WARNINGS

NEVER run the pump dry! Running the pump dry will damage seals, causing leakage and flooding. Fill the pump with water before starting.

Repair suction system air leaks. Air entering the pump may collect in filters causing pressurized air hazards that could damage the pump, reduce pump performance, increase pump noise, and decrease the life of the pump. Air can enter the pump if the pump unions and strainer basket lid O-Ring are not clean, lubricated and properly tightened. Suction-side control valves, air venting Safety Vacuum Release Systems (SVRS), and Vacuum-Limiting Vent Systems may also be the source of air entering the pump.

2.0 PUMP OVERVIEW

The AquaStar PipeLine Variable Speed Pump can be programmed to run at specific speeds and time intervals for maximum operating efficiency and energy conservation.

- The pump can be adjusted from the control panel to run at any speed between 800 RPM to 3400 RPM for different applications.
- The pump comes equipped with a programmable freeze protection function that will circulate water in the pool when temperature reaches a set point.
- Pump control panel will display Over Voltage, Under Voltage, Over Current, Overheating and No Water Flow Warnings.
- Programmable self-priming settings allow for priming customization for each unique pool.
- Compatible with most cleaning systems, filters, and jet action spas.

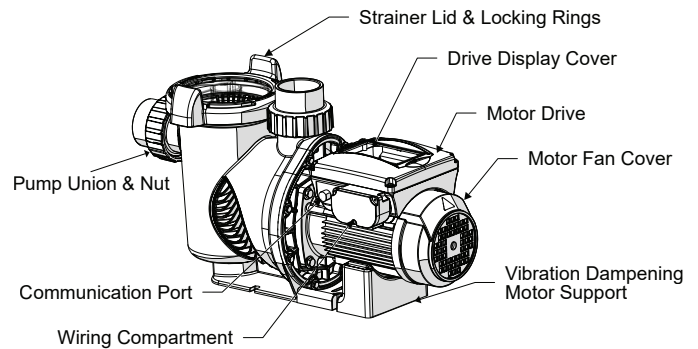


FIGURE 1

EXTERNAL CONTROL

AquaStar PipeLine Pumps come with optional Smart Communication Functionality.

- Smart pump models come equipped with a RS-485 connection port which will work with any automation system that supports Pentair® Intelliflo VS Pumps or Modbus Protocol Pumps.*
- Smart pump models come equipped with WiFi capability that allows full control of pump speeds and schedules with the free AquaStar PipeLine Connect App.

MOTOR FEATURES

- High-Efficiency Permanent Magnet Synchronous Motor (PMSM).
- Operates at lower temperatures due to high efficiency.
- Designed to withstand outdoor environment.
- Totally Enclosed Fan Cooled (TEFC) Motor.
- 56 Square Flange.
- Low noise.

DRIVE FEATURES

- High-efficiency speed controls.
- Thermostat driven freeze protection.
- Customizable variable flow setting for water features.
- Built in run time scheduling.
- No flow protection.

3.0 INSTALLATION INSTRUCTIONS

Only a qualified plumbing professional should install the PipeLine Pump. Refer to "Installation Safety Instructions" on pages 4-5 for additional installation and safety information.

Note: The PipeLine Pump cannot be connected in series with other pumps.

CAUTION: The pump and its packaged components may have shifted during transport. When unpacking the pump at the installation site, carefully remove the pump to avoid damaging it. Inspect the pump for any damage before beginning the following installation procedures.

*Pentair® is a registered trademarks of Pentair Flow Services AG

3.0 INSTALLATION INSTRUCTIONS CONTINUED



Install all electrical controls at equipment pad, such as on/off switches, timers, and control systems, etc. to allow the operation (startup, shutdown, or servicing) of any pump or filter so the user does not place any portion of his/her body over or near the pump strainer lid, filter lid or valve closures. This installation should allow the user enough space to stand clear of the filter and pump during system start-up, shut down or servicing of the system filter.

General Installation Information

- All work must be performed by a qualified service professional, and must conform to all national, state, and local codes.
- The pump will only function correctly if it is properly sized to the specific application and properly installed.

WARNING: Pumps improperly sized or installed or used in applications other than for which the pump was intended can result in severe personal injury or death. These risks may include but not be limited to electric shock, fire, flooding, suction entrapment or severe injury or property damage caused by a structural failure of the pump or other system component.

3.1 PUMP LOCATION

Note: Do not install this pump within an outer enclosure or beneath the skirt of a hot tub or spa unless marked accordingly.

Note: Ensure that the pump is mechanically secured to the equipment pad.

Be sure the pump location meets the following requirements:

1. Install the pump as close to the pool or spa as possible. To reduce friction loss and improve efficiency, use short, direct suction piping returns.
2. Install a minimum of 5 feet (1.52 meters) from the inside wall of the pool and spa. Canadian installations require a minimum of 9.8 feet (3 meters) from pool water level.
3. Install the pump a minimum of 3 feet (.9 meters) from the heater outlet.
4. Do not install the pump more than 8 feet (2.4 meters) above the water level.
5. Install the pump in a well ventilated location protected from excessive moisture (i.e., rain gutter downspouts, sprinklers, etc.)
6. Install the pump with a rear clearance of at least 3-inches (76.2 mm) so that the motor can be removed easily for maintenance and repair. See Figure 2.
7. Install the pump on a level, vibration free surface.
8. Make sure that floor drainage is adequate to prevent flooding.

3.2 PIPING

1. For improved pool plumbing efficiency, it is recommended to use the largest pipe size available. Pipeline Pumps come with a recommended 2-1/2" union.
2. Plumbing size on the suction side of the pump should be the same or larger than the return line size.
3. Total plumbing run on the suction side of the pump should be as short as possible in order minimize pump cavitation.
4. AquaStar recommends plumbing the suction side of the pump with a straight run of pipe equal to (5) times the pipe diameter before any valve, elbow, or tee. See Figure 2.
Example: A 2 1/2" pipe requires a 12.5" (318 mm) straight run
5. For most installations, AquaStar recommends installing a valve on both the pump suction and return lines so that the pump can be isolated during routine maintenance.

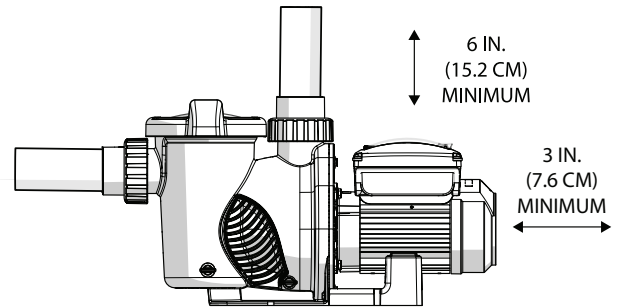


FIGURE 2

Note: Do not install 90° elbows directly into the pump inlet or outlet.

3.3 ELECTRICAL INSTALLATION



SHOCK OR ELECTROCUTION. This pump must be installed by a licensed or certified electrician or a qualified service professional in accordance with the National Electrical Code and all applicable local codes and ordinances. Improper installation will create an electrical hazard which could result in death or serious injury to users, installers, or others due to electrical shock, and may also cause damage to property.

Always disconnect power to the pump at the circuit breaker before servicing the pump. Failure to do so could result in death or serious injury to service people, users or others due to electric shock.
Read all servicing instructions before working on the pump.

Note: ALWAYS reinstall the cover onto the field wiring compartment when leaving the pump unsupervised during servicing. This will prevent foreign matter (i.e. rainwater, dust, etc.) from accumulating in the drive.

Note: When connecting the pump to an automation system, continuous power must be supplied to the pump by connecting it directly to the circuit breaker. When using an automation system, be sure that no other lights or appliances are on the same circuit.

Note: When controlling the pump with a relay, or timer be sure to use two-pole devices so that power is always supplied and removed to both HOT LINES simultaneously

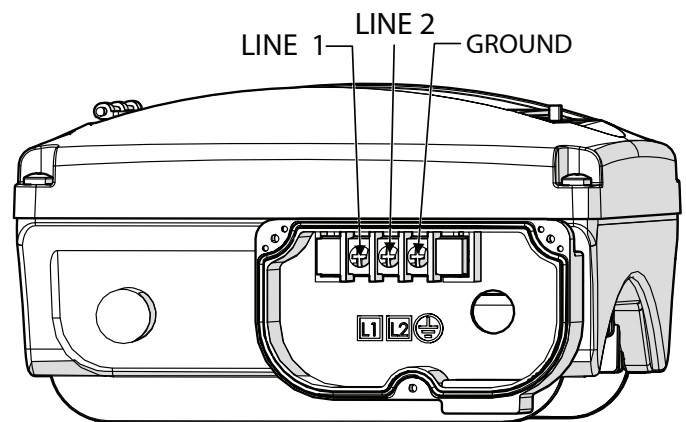


FIGURE 3

Note: If GFCI circuit breaker protection is required, the pump should be ground wired on its own independent circuit. AquaStar Pool Products recommends using a 20 AMP Double Pole - Single Throw - Siemens Class A Double Ground Fault Circuit Interrupter.

3.3 ELECTRICAL INSTALLATION CONTINUED

Power Supply Wiring:

1. Ensure that the supply voltage is within required range listed on the motor nameplate.
2. Make sure that the pump is disconnected from power source and all electrical breakers are switched off.
3. Unscrew and remove the wiring compartment cover on the side of the motor. Be sure not to remove the red gasket seal.
4. Make the required wiring connections inside of this wiring compartment per the National Electric Code and any required local codes. See Figure 3 for connection locations.
5. Connection terminals labeled L1 & L2 are the two hot lines and should be connected to a properly protected supply circuit using the correct wire size and type as per the National Electric Code.
6. Connection terminal labeled with the ground symbol should be connected to an electrical service ground using the correct wire size and type as per the National Electric Code.
7. Be sure to cut and strip wires to the proper length to prevent wire shorting.
8. Use an appropriate watertight strain relief in the ½" NPT connection on the bottom of the wiring compartment in order to create a permanent electrical connection.
9. Once wiring is complete, reinstall the wiring compartment cover and tighten the 3 cover screws. Be sure the red gasket seal has remained in place.

Bonding Connection:

1. Bond the motor to the pool structure using a solid copper conductor and the Bonding Lug on the side of the motor, as shown in Figure 4, in accordance with the National Electrical Code.
2. Use no smaller than 8 AWG conductor for US installations and no smaller than 6 AWG conductor for Canadian installations.
3. Connect this bonding wire to all metal parts of the swimming pool, spa, and/or hot tub. This includes, but is not limited to, any and all metal structural components, all electrical equipment, all metal conduit, pool heaters, and any metal piping within 5 feet (1.52 meters) of the inside walls of the swimming pool, spa, and/or hot tub.

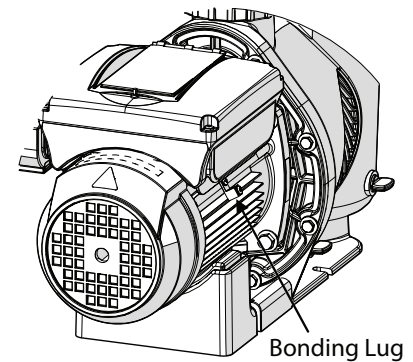


FIGURE 4

4.0 OPERATION INSTRUCTIONS



WARNING

Always **STOP PUMP** and **RELEASE ALL PRESSURE** from pump and piping system before servicing. NEVER tighten or loosen bolts while the pump is operating. Do not block the pump suction.

HAZARDOUS PRESSURE: STAND CLEAR OF PUMP AND FILTER DURING START UP.



HAZARDOUS PRESSURE: STAND CLEAR OF PUMP AND FILTER DURING START UP.

Circulation systems operate under high pressure. When any part of the circulating system (i.e. locking ring, pump, filter, valves, etc.) is serviced, air can enter the system and become pressurized. Pressurized air can cause the pump housing cover, filter lid, and valves to violently separate which can result in severe personal injury or death. Filter tank lid and strainer cover must be properly secured to prevent violent separation. Stand clear of all circulation system equipment when turning on or starting up pump.

Before servicing equipment, make note of the filter pressure. Be sure that all controls are set to ensure the system cannot inadvertently start during service.
Turn off all power to the pump.

4.0 OPERATION INSTRUCTIONS CONTINUED

IMPORTANT: Before servicing equipment, place filters manual air relief valve in the open position and wait for all pressure in the system to be relieved.

IMPORTANT: After servicing equipment, open manual air relief valve before starting pump and do not close valve until all pressure has been discharged from the system and a steady stream of water appears. Observe filter pressure gauge and be sure it is not higher than the pre-service condition.

4.1 PREPARING THE PUMP FOR OPERATION

- Ensure the pump pot is at least $\frac{3}{4}$ full of water before starting. If the water level is insufficient, refer to the "Manual Fill" instructions in the "Start Up" section.
- Check that the pump is powered on but not operational. The display should show "0 RPM" and the red light next to the "Stop" button should be illuminated, indicating the pump is ready for operation.

4.2 MANUAL PUMP OPERATION

- To start the pump manually, select your desired speed by pressing the appropriate Speed button on the left side of the display. The button will light up, and the display will show your selected speed.
- Press the "Run" button to start the pump. If self-priming is enabled, the pump will perform this process first and then begin running at the chosen speed.
- In manual mode, the pump continues to operate at the selected speed until you stop it manually or a scheduled operation takes over.
- To change the speed during operation, either select a different speed button or use the "Up" and "Down" arrows to adjust the speed in increments of 10 RPM.
- To stop the pump, simply press the "Stop" button.

4.3 SCHEDULED PUMP OPERATION

Important: When a schedule is "Enabled" it will turn on every day as scheduled, regardless of the "Start" / "Stop" status of the pump.

- To run a pump on a schedule, ensure that one or more schedules are "Enabled." See the instructions in the "Schedule Set Up" section to program a new schedule.
- Once enabled the schedule will run every day as programmed regardless of the "Start" / "Stop" status of the pump.
- To pause or stop a running schedule, press the "Stop" button.
- To resume a schedule, press the "Start" button.
- To change the speed of a running schedule, press the desired speed button. This will change the scheduled speed for that day. To permanently change the scheduled speed, see the instructions in the "Schedule Set Up" section.
- During a running schedule the display will show the "Time On" and "Time Off" for the schedule in progress.

4.4 START UP

MANUAL FILL

1. Ensure power to the pump is off at the breaker and that the motor is not running dry.
2. Ensure that the two drain plugs are installed and tight.
3. Close valves on the inlet and outlet side of the pump.
4. Turn the locking ring counter-clockwise to remove the strainer lid and locking ring
5. Fill the basket side of the pump housing with water. Slowly let water fill the impeller side of the pump housing by continuing to add water until basket side is completely full.
6. Reinstall the strainer lid and locking ring, turning clockwise to hand tighten.

PRIMING THE PUMP

1. With the strainer lid installed, open the valves on inlet and outlet side of the pump.
2. Open the air relief valve on the pool filter.
3. Turn on power to the pump at the breaker.
4. Be sure the control panel display is active and press the "Run" button to begin priming. See Figure 5.
5. Close the air relief valve on the pool filter once all air has escaped.
6. The pump default prime settings are 2900 RPM for 2 minutes. If the pump is not fully primed after this 2 minute cycle, increase the prime speed and prime time as needed.
7. For instructions on how to customize your prime settings, see section 4.6.7 "Pump Priming Set Up."
8. If the pump cannot reach full flow prime when running at 3400 RPM within 10 minutes, stop the pump and see the Troubleshooting Guide in section 6.

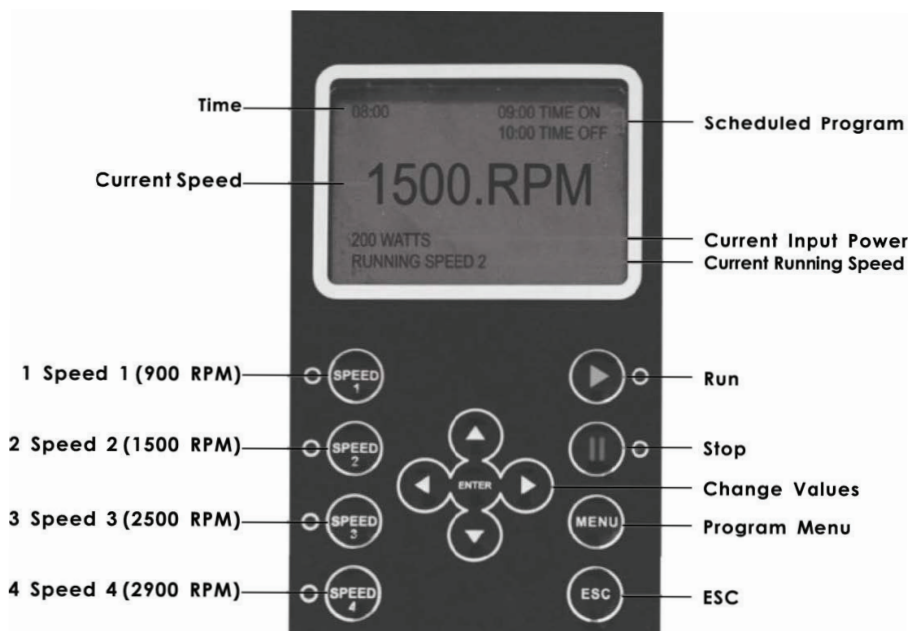


FIGURE 5

Time: Built-in time clock.

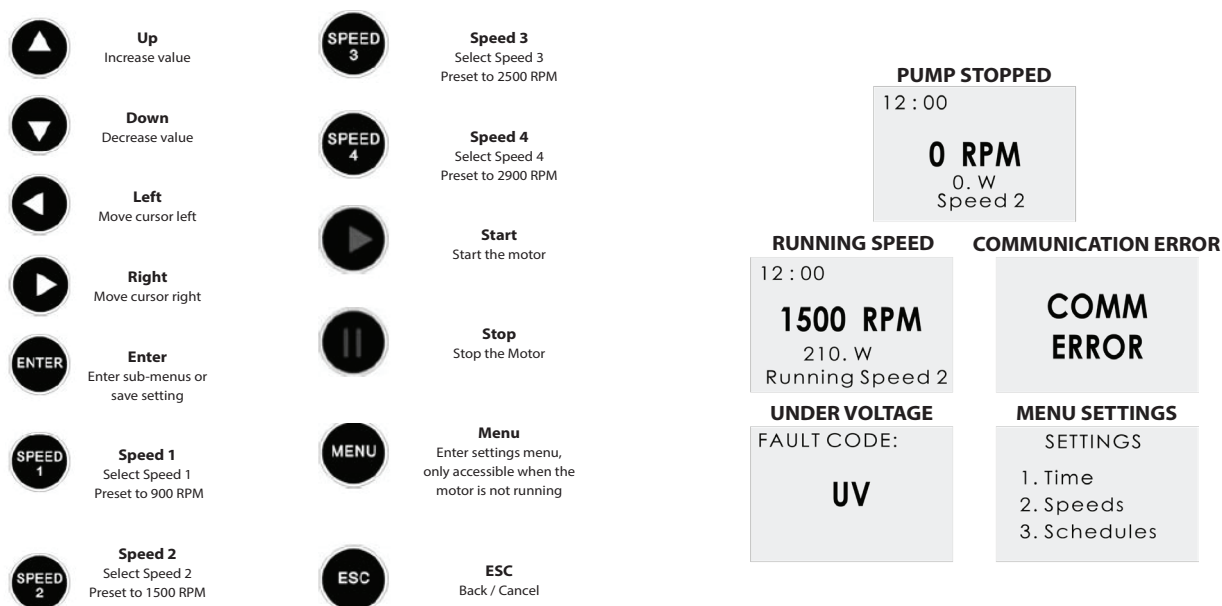
Current Speed: Shows operating speed. Expressed in RPM.

Scheduled Program: Shows current operating schedule.

Current Running Speed: Shows current operating speed. Four pre-set speeds available.

LCD Display back-light will switch off after 60 seconds if no button is pressed. It can be turned on again by pressing any button.

4.5 DISPLAY INTERFACES



4.6 PROGRAMMING INSTRUCTIONS

Note: The internal system clock is used to program operating schedules. If the power supply is disconnected, the controller memory and programmed settings will be maintained for approximately 7 days.

Note: Ensure the pump is in the off position before modifying any pump setting.

4.6.1 SET TIME

Time can be set in 12hr AM/PM or 24 hr clock (hr:min)

- Press "Menu" button to enter the settings menu.
- Use buttons "Up" and "Down" to highlight "Time" and press "Enter."
- Time format is set to 12 hr AM/PM by default, if desired select "12H/24H Clock" to change to 24 hr military time.
- Use buttons "UP" and "Down" to highlight "Set Time" and press "Enter"
- Use buttons "Up," "Down," "Left," and "Right" to adjust the local time and press "Enter"
- Press "ESC" button to return to the previous screen or repeatedly press to return to the home screen.

4.6.2 SPEED SET UP

There are 4 speed settings available. To program speeds:

- Press "Menu" button to enter the settings menu.
- Use buttons "Up" and "Down" to highlight "Speeds" option and press "Enter."
- Use buttons "Up" and "Down" to highlight desired speed to modify and press "Enter."
- Use buttons "Up," "Down," "Left," and "Right" to adjust the speed to desired RPM and press "Enter."
- Press "ESC" button to return to the previous screen or repeatedly press to return to the home screen.

4.6.3 SCHEDULE SET UP

Note: The pump is supplied with the pre-set schedules for an easier start-up. If necessary, these parameters can be changed. Pre-set schedule settings are as follows:

Schedule 1 - Disabled / Time on 8:30 AM / Time off 11:30 AM / Speed 1

Schedule 2 - Disabled / Time on 1:30 PM / Time off 5:30 PM / Speed 1

Schedule 3 - Disabled / Time on 7:30 PM / Time off 9:30 PM / Speed 1

4.6 PROGRAMMING INSTRUCTIONS CONTINUED

4.6.3 SCHEDULE SET UP (continued)

To enable or disable a schedule:

- Press "Menu" button to enter the settings menu.
- Use buttons "Up" and "Down" to highlight the "Schedules" option and press "Enter."
- Use buttons "Up" and "Down" to highlight desired schedule to modify and press "Enter."
- Use buttons "Up" and "Down" to highlight the "Function" option and press "Enter."
- Use buttons "Up" and "Down" to highlight "Enable" or "Disable" and press "Enter" to save.
- Press "ESC" button to return to the previous screen or repeatedly press to return to the home screen.

To adjust "Time On" or "Time Off" settings:

- Press "Menu" button to enter the settings menu.
- Use buttons "Up" and "Down" to highlight the "Schedules" option and press "Enter."
- Use buttons "Up" and "Down" to highlight desired schedule to modify and press "Enter."
- Use buttons "Up" and "Down" to highlight the "Time On" or "Time Off" option and press "Enter."
- Use buttons "Up," "Down," "Left," and "Right" to set desired schedule time and press "Enter" to save.
- Press "ESC" button to return to the previous screen or repeatedly press to return to the home screen.

Note: Schedule settings can also be adjusted within the AquaStar Pipeline Connect App.

4.6.4 VARYING STREAM SET UP

This function allows the pump to cycle through a predefined speed profile in order to create varying flow patterns which are particularly useful for creating visual effects on water features.

Note: This feature is setup as a daily schedule and can be used as a fourth schedule if needed. Set the Min. and Max. speed equal if being used as such.

To adjust Varying Stream settings:

- Press "Menu" button to enter the settings menu.
- Use buttons "Up" and "Down" to highlight the "Varying Stream" option and press "Enter."
- Use buttons "Up" and "Down" to highlight:
 - The "Function" option and press "Enter" to "Enable" or "Disable" this feature.
 - The "Time On" option to schedule the time to start this function.
 - The "Time Off" option to schedule the time to stop this function.
 - The "Min Speed" option to adjust the minimum speed of the flow profile.
 - The "Max Speed" option to adjust the maximum speed of the flow profile.
 - The "Step" option to adjust the RPM increments the flow profile will step between.
 - The "Rhythm" option to adjust the time, in seconds, that the profile will cycle through each step.
- Use buttons "Up," "Down," "Left," and "Right" to adjust these settings and press "Enter" to save.
- Press "ESC" button to return to the previous screen or repeatedly press to return to the home screen.

4.6.5 LANGUAGE SET UP

- Press "Menu" button to enter the settings menu.
- Use buttons "Up" and "Down" to highlight the "Language" option and press "Enter."
- The symbol ">" indicates the language in use.
- Use "Up" and "Down" buttons to select the required language.
- Press "Enter" to save the setting. The interface will be shown in the selected language immediately. Otherwise, press "ESC" to exit the editing mode.
- Press "ESC" button to return to the previous screen or repeatedly press to return to the home screen.

4.6 PROGRAMMING INSTRUCTIONS CONTINUED

4.6.6 "NO FLOW" SET UP

This function stops the pump automatically when it detects a "No Flow" condition. This feature is only available for motor speeds of 1800 RPM or more and is set up through the following parameters:

- Press "Menu" button to enter the settings menu.
- Use buttons "Up" and "Down" to highlight the "No-Flow" option and press "Enter."
- Use buttons "Up" and "Down" to highlight:
 - The "Function" option and press "Enter" to "Enable" or "Disable" this feature (it is Enabled by default).
 - The "Alarm Time" option to set the time frame that defines a No-Flow condition. Min. setting is 10 minutes.
- Use "Up," "Down," "Left," and "Right" buttons to adjust these settings and press "Enter" to save.
- Press "ESC" button to return to the previous screen or repeatedly press to return to the home screen.

Note: If the system detects a "No Flow" condition, the motor will stop, and the display will show the Fault Code "NF." To reset the pump after an NF Fault Code, press "Enter" followed by "Stop."

4.6.7 PUMP PRIMING SET UP

This function creates a self priming program to be run whenever pump is started. To customize self priming settings:

- Press "Menu" button to enter the settings menu.
- Use buttons "Up" and "Down" to highlight the "Priming" option and press "Enter."
- Use buttons "Up" and "Down" to highlight:
 - The "Function" option and press "Enter" to "Enable" or "Disable" this feature (which is set to "Enabled" by default).
 - The "Time" option to set the time, in minutes, that the pump will run to achieve prime.
Default time: 2 minutes, Min. Time: 1 minute, Max. Time: 20 minutes.
 - The "Speed" option to adjust speed the pump will run at to achieve prime.
Default Speed: 2900 RPM, Min. Speed: 2900 RPM, Max. Speed: 3400 RPM
- Use "Up," "Down," "Left," and "Right" buttons to adjust these settings and press "Enter" to save.
- Press "ESC" button to return to the previous screen or repeatedly press to return to the home screen.

4.6.8 SCREEN ROTATE

This function will rotate the graphical display 180 degrees and invert the keypad arrows. Use this function for when the pump suction inlet is facing the user and the display is upside-down.

- Press "Menu" button to enter the settings menu.
- Use Buttons "Up" and "Down" to highlight the "Screen Rotate" option and press "Enter"
- Use Buttons "Up" and "Down" to highlight the "Rotate" and press "Enter"
- The screen will immediately rotate and the keypad arrows will invert.
- Press "ESC" button to return to the previous screen or repeatedly press to return to the home screen.

4.6.9 FREEZE PROTECTION

This function cycles the pump on/off when the outside temperature is below a set point to prevent water from freezing:

- Press "Menu" button to enter the settings menu.
- Use buttons "Up" and "Down" to highlight the "Freeze" option and press "Enter."
- Use buttons "Up" and "Down" to highlight:
 - The "Function" option and press "Enter" to "Enable" or "Disable" this feature (which is set to "Enabled" by default)
 - The "Duration" option to set the time, in hours, that the pump will remain in freeze protection mode..
Default time: 1 hours, Min. Time: 1 hour, Max. Time: 8 hours.
 - The "Speed" option to adjust speed the pump will run at to prevent freeze.
Default Speed: 1700 RPM, Min. Speed: 900 RPM, Max. Speed: 3400 RPM
 - The "Temperature" option to adjust temperature that will trigger the pump to run the freeze program.
Default Temperature: 4° C (39° F), Min. Temperature: 0° C (32° F), Max. Temperature: 10° C (50° F)

Use "Up," "Down," "Left," and "Right" buttons to adjust these settings and press "Enter" to save.

4.6 PROGRAMMING INSTRUCTIONS CONTINUED

4.6.9 FREEZE PROTECTION (continued)

- Press “ESC” button to return to the previous screen or repeatedly press to return to the home screen.

⚠ CAUTION Pipeline Pumps come with an enabled freeze protection that can help protect the pump from freeze damage when temperatures drop below freezing. This feature is NOT intended to protect the system plumbing from freeze damage, although it could help in some cases. If temperatures are expected to drop below freezing, follow the winterizing procedures recommended by your equipment manufacturers.

4.6.10 WIFI FUNCTION

This feature allows for connection to the AquaStar Pipeline Connect Mobile App.

- Press “Menu” button to enter the settings menu.
- Use buttons “Up” and “Down” to highlight the “WiFi” option and press “Enter.”
- Use buttons “Up” and “Down” to highlight the “Function” option and press “Enter” to “Enable” or “Disable” this feature (which is set to “Enabled” by default).
- Selecting the “WiFi Reset” option and pressing “Enter” will return the WiFi settings to factory default.
- Press “ESC” button to return to the previous screen or repeatedly press to return to the home screen.

4.6.10.1 WIFI DIRECT CONNECTION TO PIPELINE CONNECT APP

Note: Pipeline Connect App only works with “Smart” WiFi enabled Pipeline Pumps

Install the “AquaStar Pipeline Connect App” from App Store or Play Store.

- Ensure the WiFi function is “Enabled” (see previous section 4.6.10).
- Go to WiFi setting on mobile device and select the network “EPVSPV_WiFi” and enter the password “VS__PUMP”
- Open the “AquaStar Pipeline Connect App” and follow prompts.

Note: While connected to the pump WiFi Direct Network, Internet access is disabled. It is recommended to turn off the “Auto-Join” feature in your device WiFi settings and manually select the pump WiFi whenever using the App.

4.6.10.2 CHANGING SSID AND PASSWORD

To change the SSID and password for the WiFi Direct network:

- While connected to the “EPVSPV_WiFi” network enter the IP address “192.168.8.1:88” into a web browser.
- Select SSID & Password on the right side of the screen.
- Enter your new SSID Name, Password, and Repeat Password then press “Submit.”
- Disconnect from “EPVSPV_WiFi” network and reconnect to the newly named network.

WiFi Specifications:

Compliant to IEEE 802.11b/b/n

1T1R 2.4GHz with support for a 150Mbps PHY data rate

Security: WEP64/128, TKIP, AES, WPA, WPA2, WAPI

AP and STA mode

25m distance transmission

Built-in antenna

4.6 PROGRAMMING INSTRUCTIONS CONTINUED

4.6.11 RS485 COMMUNICATION WIRING SETUP

- Turn off Power at the Breaker.
- Take the Communication Cable that came with your “Smart” PipeLine Pump and feed it into the low voltage side of your load center.
- Connect the Black (Data -) and Red (Data +) wires from this cable to an unoccupied Communication port in the load center per the wiring diagram shown in Figure 6.
- Plug the connector end of the cable into the “Communication Port”, located on the side of your pump. See Figure 1 for location.
- Repeat the above process for each pump you are connecting. Note: you may connect multiple pumps to the same load center Communication port.

For connecting to a Hayward® Omni Automation Controller, you will need to use the OmniHub® Converter Board. Follow the Hayward instructions for connecting to a Pentair® Intelliflo® VS pump. Attach your pump communication cable to the OmniHub® Converter Board and wire communication port per the Jandy® diagram in Figure 6.

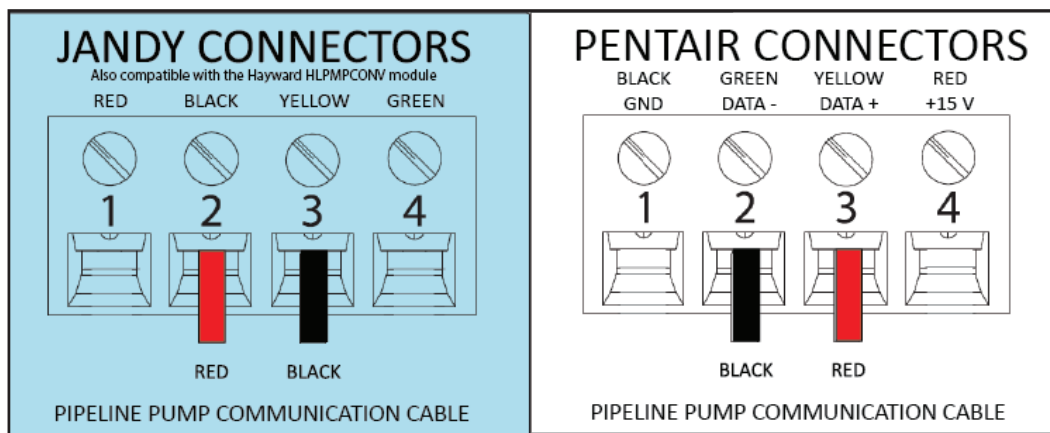


FIGURE 6

4.6.12 RS485 COMMUNICATIONS SETUP

This pump can be directly controlled by external automation systems via an RS485 connection. PipeLine Smart Pumps will work with any automation system that supports Pentair® Intelliflo® VS Pumps or Modbus Protocol Pumps.*

- Press “Menu” button to enter the settings menu.
- Use buttons “Up” and “Down” to highlight the “RS485” option and press “Enter.”
- Baud rate is set to 9600 bps. Do not modify this setting.
- Use buttons “UP” and “Down” to highlight the Pump Address and press “Enter” to modify.
 - The Pump Address is a unique pump ID to be used on external automation systems when multiple pumps are being controlled. This is set to “1” by default.
 - If multiple pumps are being controlled on the same system ensure that each pump has its own unique Pump Address .
 - Press “Enter” to edit and then use buttons “Up,” “Down,” “Left,” and “Right” to adjust these settings and press “Enter” to save.
- Press “ESC” button to return to the previous screen or repeatedly press to return to the home screen.

NOTE: When connecting the PLP (or translator) to a Jandy® RS automation system. Go to the MENU-PUMP selection on the Jandy® system and select “Pentair® VS”, under “Pump Type”.

RS485 Specifications:

Max baud rate 9600bps, Protocols, Modbus & Pentair® Intelliflo® VS

*Pentair® and Intelliflo® are registered trademarks of Pentair Flow Services AG. Hayward® and OmniHub® are registered trademarks of Hayward Industries, Inc. Jandy is a trademark of Jandy Industries, Inc.

4.6 PROGRAMMING INSTRUCTIONS CONTINUED

4.6.13 LOCK OUT

This function will lock the display panel and sets a unique password to unlock.

- Press "Menu" button to enter the settings menu.
- Use buttons "Up" and "Down" to highlight the "LOCK OUT" option and press "Enter."
- Use buttons "Up" and "Down" to highlight:
 - The "Function" option and press "Enter" to "Enable" or "Disable" this feature (Which is set to "Disabled" by default).
 - The "Password" option and press "Enter" to edit. Press "Enter" again to highlight the code and use the "Up" and "Down" arrows to change this password. Only digits 1-4 can be used. Press "Enter" to accept and save password. (Default password 1111)
- To Activate the "LOCK OUT" function from the home screen, press and hold the "ESC" button for 3 seconds.
- To Deactivate the "LOCK OUT" function, press and hold the "ESC" button for 3 seconds. Then using the 4 speed buttons, enter your unique password.

4.6.14 QUICK CLEAN

This function will place the pump into a pre-programmed run cycle and then return to normally scheduled functions. There are 4 configurable programs that can be setup to be used for cleaning, circulation, waterfalls, heating, etc.

- Press "Menu" button to enter the settings menu.
- Use buttons "Up" and "Down" to highlight the "QUICK CLEAN" option and press "Enter".
 - Select one of the four Programs to be configured and press "Enter".
 - Select the "Function" option and press "Enter". Select "Enable" or "Disable" and press "Enter". (Default "Disabled")
 - Select the "Duration" option and press "Enter" to edit. Use the "Up" and "Down" arrows to set the desired run duration. Press "Enter" to accept and save time. (Default 30 Min.)
 - Select the "Speed" option and press "Enter". Use the "Up" and "Down" arrows to set the desired pump RPM. Press "Enter" to accept and save speed. (Default 3400 RPM)
- To Activate a "Quick Clean" cycle from the home screen, press and hold the "Enter" button for 3 seconds. The display will enter the "Quick Clean" menu, use the "Up" and "Down" arrows to select the desired program to run and press "Enter". The pump will run the program and display a timer showing time remaining. After the cycle is complete the pump will return to it's normal schedule.

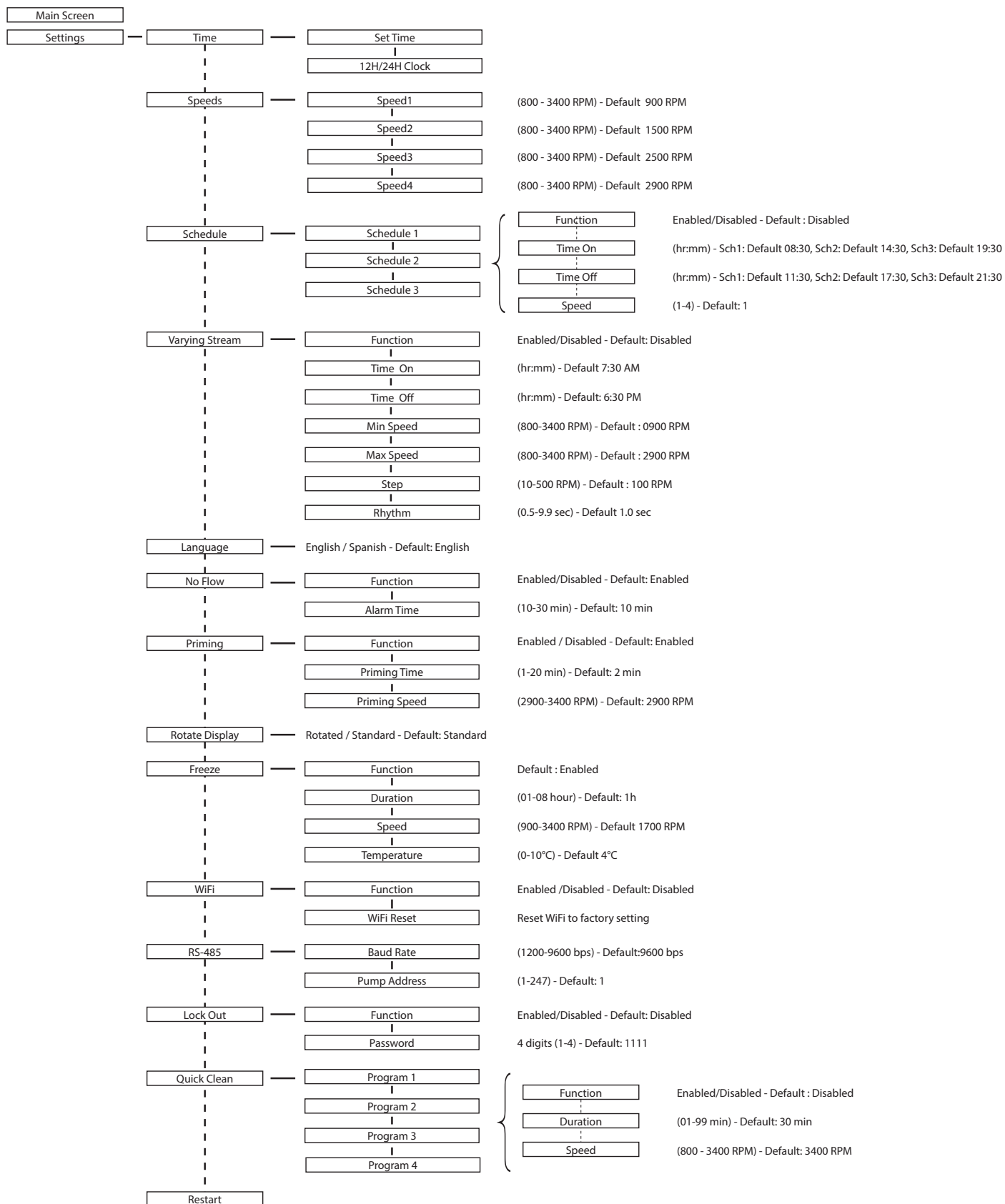
NOTE: A Quick Clean cycle can be stopped at any time by pressing the "Stop" button.

4.6.15 SYSTEM RESET

This function will reset all the user settings to the factory default and can not be undone.

- Press "Menu" button to enter the settings menu.
- Use buttons "Up" and "Down" to highlight the "RESET" option and press "Enter."
- Press "Enter" to reset system.

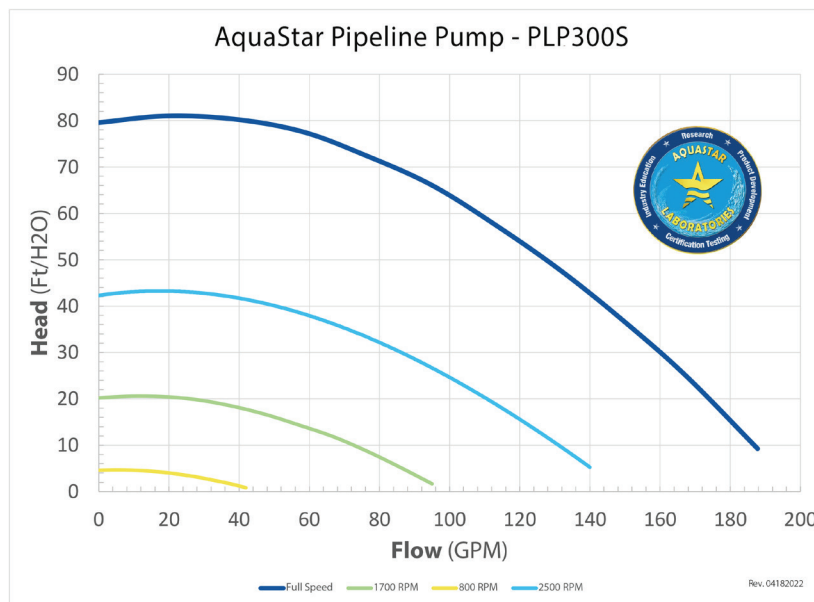
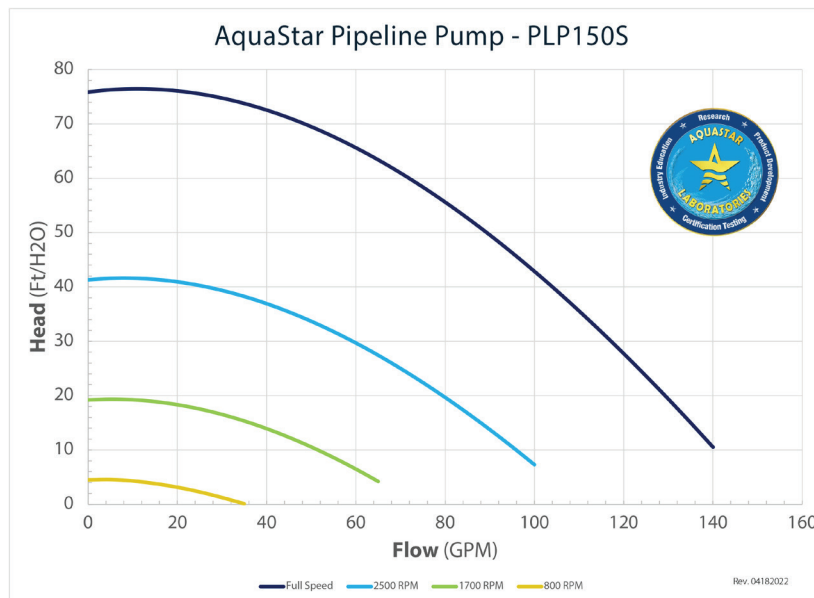
4.7 PROGRAMMING FLOW CHART



5.0 PUMP PERFORMANCE & SPECIFICATIONS

Model	Connection Size	Voltage / Frequency	Maximum Input Power (W)	Total Power (THP)	WEF	Weight (Lbs.)	Amp Ratings
PLP150S	2" Socket or 2-1/2" Socket	220-240 VAC 50/60Hz Single Phase	1500	1.5	7.20 kgal/kWh	48	7.0A
PLP300S			2200	3.0	6.5 kgal/kWh	50	10.0A

Never open the inside of the drive motor enclosure. There is a capacitor bank that holds a 230 VAC charge even when there is no power to the unit.



Note: Refer to the pump motor label, and all national and local electrical codes, for specific electrical requirements and specifications.

6.0 TROUBLESHOOTING

Error codes	UV	Electrical line under-voltage	Have a licensed electrician: Check voltage at motor terminals and at panel while pump is running. If voltage at panel is 10% below the rated voltage on the motor nameplate, consult your power company. If the voltage at motor terminals is below this limit check for excessive voltage drop caused by undersized wiring or loose connections.
	OV	Electrical line over-voltage	Have a licensed electrician: Check voltage at motor terminals and at panel while pump is running. If the voltage is 10% over the rated voltage on the motor nameplate, consult your power company.
	OC	Electrical over-current	Have a licensed electrician: Check voltage at motor terminals and at panel while pump is running. If voltage at panel is 10% below the rated voltage on the motor nameplate, consult your power company. If the voltage at motor terminals is below this limit check for excessive voltage drop caused by undersized wiring or loose connections. If voltage is within range, turn off power to pump at breaker, and manually check for free rotation of motor shaft with a flat head screwdriver through access hole on the motor fan cover. If motor is not rotating freely, pump must be disassembled and checked for obstructions (Contact a qualified repair professional).
	OH	Motor temperature overheating	Have a licensed electrician: Ensure that the voltage at motor terminals is no more or less than 10% of the rated voltage on the motor nameplate. Check that all wiring connections are tight and secure. Check ambient temperature and verify against motor nameplate limit (40° C / 104° F). Ensure that the motor fan inlet has at least 3" of clearance as shown in Figure 2 and that the air flow is not obstructed with debris. Turn off power to pump at breaker, and manually check for free rotation of motor shaft with a flat head screwdriver through access hole on the motor fan cover. If motor is not rotating freely, pump must be disassembled and checked for obstructions (Contact a qualified repair professional).
	NF	No water flow detected	Check that the water level in the pool is not below the skimmer inlet or other suction fittings. Ensure that the strainer side of the pump is full with water, if not refer to the MANUAL FILL section of these START UP instructions.
	Comm Error	Communication error	Have a licensed electrician: Ensure that the power terminals are connected and secured. Reset the system by turning off the power supply at the breaker and leaving it off for 5 minutes before powering the pump on again. If using RS485 communication port, verify all wiring connections are secure. If problem persists, contact your AquaStar Pool Products service agent.

6.0 TROUBLESHOOTING CONTINUED

Motor does not start	No power to the motor	Have a licensed electrician: Check that the circuit breaker is in the "ON" position. Check that all wiring connections are tight, secure, and in the right location.
	The motor experienced an error	Power cycle the pump by turning off the power supply at the breaker and leaving it off for 5 minutes before powering the pump on again. Perform a SYSTEM RESET as described in PROGRAMMING INSTRUCTIONS. Warning: This function will reset all the user settings to the factory default and cannot be undone.
	Improper voltage	Have a licensed electrician: Ensure that the voltage at motor terminals is no more or less than 10% of the rated voltage on the motor nameplate.
	Motor is obstructed	Manually check for free rotation of motor shaft with a flat head screwdriver through access hole on the motor fan cover. If motor is not rotating freely, pump must be disassembled and checked for obstructions (Contact a qualified repair professional).
	Motor has failed	If none of the above solutions solve the problem contact your AquaStar Pool Products service agent.
Pump does not reach full speed	Electrical line under-voltage	Have a licensed electrician: Check voltage at motor terminals and at panel while pump is running. If voltage at panel is 10% below the rated voltage on the motor nameplate, consult your power company. If the voltage at motor terminals is below this limit, check for excessive voltage drop caused by undersized wiring or loose connections. Note: If the pump senses a low voltage condition it will limit the full speed RPM's in order to protect the motor.
GFCI breaker trips	Power supply or bonding wiring connections issues	Have a licensed electrician: Ensure that all steps in "Electrical Installation" section of this manual have been followed.
	GFCI breaker failure	Have a licensed electrician: Test the GFCI Breaker to ensure it is operating properly. Note: AquaStar Pool Products recommends using a Seimens Class A Double Ground Fault Circuit Interrupters
Pump is not flowing water or has low flow condition	Pump is not primed	Ensure that the strainer side of the pump is full with water, if not refer to the MANUAL FILL section of these START UP instructions.
	Undersized pool piping	Ensure that the proper size plumbing is being used (Contact a qualified pool professional).
	Closed valve	Check suction and discharge lines and verify that all valves are fully open.

Note: If the above suggestions do not solve your particular problem(s), please contact your local service agent for further assistance.

6.0 TROUBLESHOOTING CONTINUED

	Air leakage on suction system	With pump off, remove the strainer lid and lock ring. Ensure that the O-ring is not damaged, properly seated in O-ring groove, and properly lubricated. Replace strainer lid and lock ring and tighten. With pump off, remove union connections and ensure that the O-ring is not damaged, properly seated in O-ring groove, and properly lubricated. Replace union connections and tighten by hand. With pump off, remove drain plugs and ensure that the O-ring is not damaged, properly seated in O-ring groove, and properly lubricated. Replace drain plugs and tighten by hand. Check all plumbing connections on suction side of pump for leaks.
	Clogged pump	With pump off, empty and clean strainer basket. Check suction inlet port and diffuser inlet for clogged debris. If basket is clean and ports are not clogged then the pump must be disassembled and checked for obstructions (Contact a qualified repair professional).
	Plugged or restricted discharge line	Check filter for high pressure readings and clean per manufacturer's instructions if necessary. Check all components on pressure side of pump for obstructions.
Leakage of water	Failed shaft seal	If water is leaking from the center of the seal plate where motor shaft attaches then the shaft seal will need to be replaced (Contact a qualified repair professional).
	Failed seal plate seal	If water is leaking from the gap between the seal plate and pump housing, then the seal plate and/or seal plate O-ring will need to be replaced (Contact a qualified repair professional).
Excessive pump noise	Pump not adequately mounted	Ensure that the motor is securely bolted to a flat concrete surface.
	Pump cavitation	Ensure pump is fully primed. Improve suction conditions by increasing pipe size and/or reducing flow restrictions on the suction side. Inspect suction side plumbing for air leaks.
	Foreign matter in pump	Turn off power to pump at breaker, disassemble the pump, and inspect for foreign matter. Inspect impeller and diffuser for damage (Contact a qualified repair professional)..
Pump will not prime	Air leakage on suction system	With pump off, remove the strainer lid and lock ring. Ensure that the O-ring is not damaged, properly seated in O-ring groove, and properly lubricated. Replace strainer lid and lock ring and tighten. With pump off, remove union connections and ensure that the O-ring is not damaged, properly seated in O-ring groove, and properly lubricated. Replace union connections and tighten by hand. With pump off, remove drain plugs and ensure that the O-ring is not damaged, properly seated in O-ring groove, and properly lubricated. Replace drain plugs and tighten by hand. Check all plumbing connections on suction side of pump for leaks.
	Not enough water in pump housing	Ensure that the strainer side of the pump is full with water, if not refer to the MANUAL FILL section of these START UP instructions.

6.0 TROUBLESHOOTING CONTINUED

	Prime settings not fast or long enough	See "Pump Priming Set Up" for instructions on customizing prime settings. Adjust prime settings to the maximum 3400 RPM for 10 minutes.
	Pump strainer basket is clogged	With pump off, remove the strainer lid and lock ring. Remove the strainer basket and clean out all debris trapped within. Fill strainer side of pump housing with water and replace basket, lid, and locking ring.
	Pump located above max. prime height	Measure the height from the pool water surface to the centerline of the pump. If this height exceeds the maximum prime height listed on the pump nameplate label consult a qualified repair professional.
	Suction side plumbing clogged	Contact a qualified pool repair professional to inspect plumbing for blockages.

7.0 MAINTENANCE

WARNING

DO NOT open the strainer pot if the Pipeline Pump fails to prime or if pump has been operating without water in the strainer pot. Pumps operated in these circumstances may experience a build up of vapor pressure and may contain scalding hot water.

Opening the pump may cause serious personal injury. In order to avoid the possibility of personal injury, be sure the suction and discharge valves are open and the strainer pot temperature is cool to the touch, then open with extreme caution.

7.0.1 CLEANING PUMP STRAINER BASKET

The strainer basket is located on the inlet side of the pump housing. This basket must be kept relatively clean and free of debris. Inspect the basket through the clear lid on a weekly basis and follow the procedure below to clean as necessary.

- Press “Stop” button on the pump and turn off power at the circuit breaker. Remove communication cable if installed.
- Relieve pressure in pump housing by opening filter air relief valve or removing a drain plug from the pump housing.
- Rotate the locking ring and lid counter-clockwise to remove from the pump strainer pot.
- Remove the strainer basket from the pot. Empty strainer basket and rinse clean.
- Inspect strainer basket for damage and replace if necessary.
- Inspect strainer pot for debris and clean out if necessary.
- Place strainer basket back into strainer pot. Be sure to align strainer basket inlet with pump housing inlet port.
- Fill the pump housing with water to the bottom edge of the inlet port. Note: If drain plug was removed, replace before filling.
- Clean the locking ring, lid, O-ring, and sealing surface of the strainer pot.
- Ensure O-ring is well lubricated using a silicone O-ring grease.
- Reinstall the locking ring and lid onto the strainer pot and rotate clockwise. Hand tighten locking ring. Note: Handles may not be perpendicular to pump axis.
- Turn the power back on at the circuit breaker and reconnect the communication cable to the pump if used.
- Open the manual air relief valve on the filter and stand clear while any pressure is relieved.
- Press the “Start” button on the motor to begin priming the pump.
- Once all air has exited the system a steady stream of water will begin flowing from the filter air relief valve. Close the valve and the system is ready for normal operation.

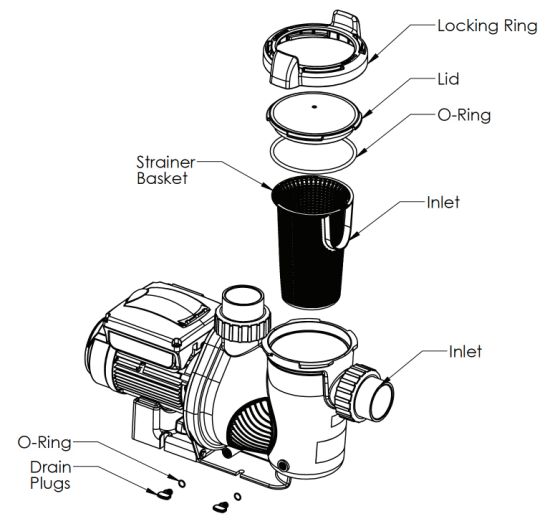


FIGURE 7

7.0.2 WINTERIZING

Pipeline Pumps come with an enabled freeze protection that can help protect the pump from freeze damage when temperatures drop below freezing. This feature is not intended to protect the system plumbing from freeze damage although it could help in some cases. If temperatures are expected to drop below freezing, follow the procedure below to protect your Pipeline Pump.

- Turn off power at the circuit breaker.
- Drain the water out of the pump housing by removing the two drain plugs from the pump housing.
- Cover the pump to protect it from severe rain, snow, and ice.

Note: If winterizing the pool pump, it is recommended to winterize the entire pool plumbing system as well per the manufacturer’s recommendations.

7.1 SERVICING

⚠ WARNING

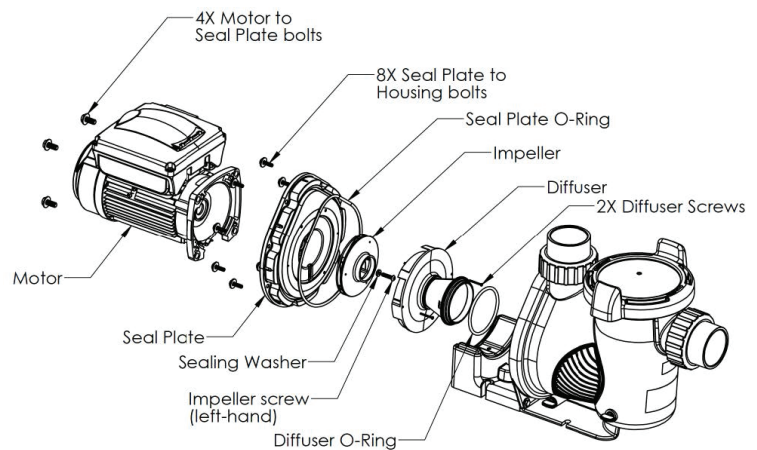
Always disconnect power to the Pipeline Pump at the circuit breaker and disconnect the communication cable before servicing the pump. Failure to do so could result in death or serious injury. Read all service instructions before working on the pump. DO

NOT open or disassemble the motor or variable speed drive. This component is not serviceable and will void the warranty.

7.1.1 DISASSEMBLING THE PUMP

On occasion it may become necessary to remove debris from the impeller/diffuser, or replace internal pump components. In order to access these internal components follow the instructions below. For specific replacement instructions, follow the instructions included with your replacement kit.

- Press "Stop" button on the pump and turn off power at the circuit breaker. Remove communication cable if installed.
- Close valves on inlet and outlet of pump.
- Turn the locking ring and lid counter-clockwise and remove from pump housing. Then remove the drain plugs from the pump housing, this will allow water to empty from housing.
- Using a 7/16" wrench remove the eight (8) seal plate bolts and set aside.
- Gently pull the motor / seal plate subassembly out of the pump housing.
- Using a #1 Phillips screwdriver remove the two screws that retain the diffuser.
- Using a #2 Phillips screwdriver rotate the left-hand impeller screw clockwise to remove and set aside.
- Insert a 3/8" slotted screwdriver into the hole on the fan end of the motor. This will keep the motor shaft from rotating as you unthread the impeller from the motor shaft.



⚠ CAUTION

The pump impeller may have sharp edges that could potentially cut or scratch the user's hands. Use safety gloves when holding or rotating the impeller.

- Using a 9/16" wrench, remove the four (4) bolts that hold the motor to the seal plate.

Note: Use caution not to scratch or damage the shaft seal. These surfaces must maintain a high polish in order to maintain a seal.

7.1.2 Reassembling of pump

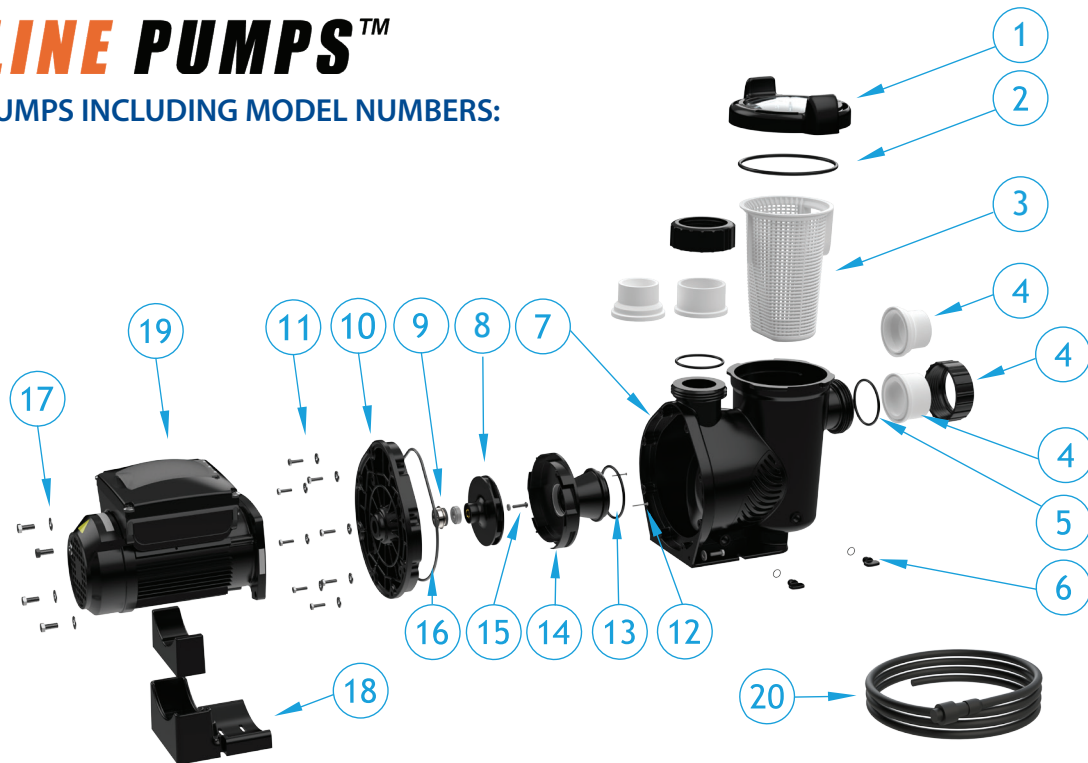
To reassemble the pump, simply reverse the disassembly process with a few important notes.

- When reinstalling the motor to the seal plate, torque the four (4) bolts to 80 in-lbs.
- When reinstalling the impeller to the motor shaft, lightly hand tighten.
- When reinstalling the impeller retainer left-hand screw, ensure that the sealing washer is in good condition and in place then hand tighten the screw turning counter-clockwise.
- When reinstalling the diffuser, ensure that the four (4) alignment holes on the seal plate match up with the four (4) posts on the diffuser. Hand tighten the two (2) Phillips screws to retain the diffuser.
- Inspect and lubricate the diffuser O-ring and the seal plate O-ring. Replace these O-rings if damaged.
- When reinstalling the motor / seal plate subassembly, finger tighten all eight (8) bolts and then torque each bolt to 80 in-lbs alternating in a star pattern as each bolt is fully tightened.
- Follow 4.4 Startup instructions.

8.0 REPLACEMENT PARTS

PIPELINE PUMPS™

FOR 1.5HP PUMPS INCLUDING MODEL NUMBERS:
PLP150S

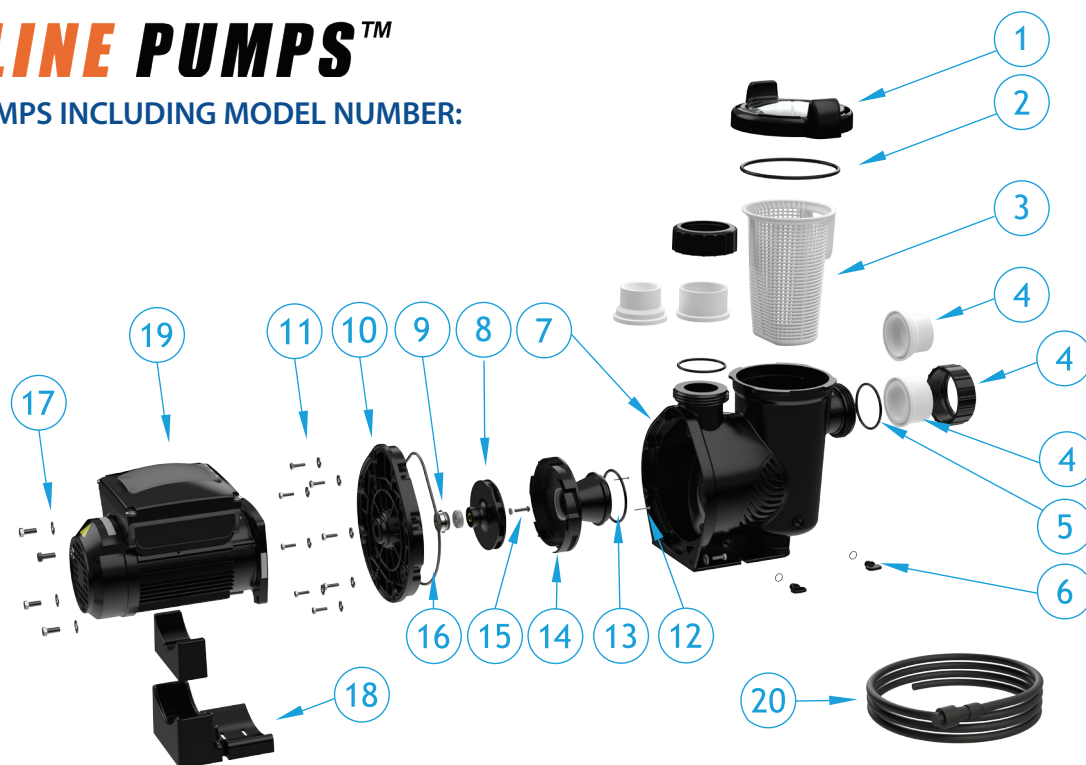


ITEM NO.	PART NO.	DESCRIPTION
1	AP1101	PUMP LOCKING RING, COVER, AND O-RING 439
2	O-RING-439	O-RING, #439
3	AP1009	PUMP BASKET
4	AP1102	UNION SET, 2" AND 2.5" SOCKET, UNION NUT, O-RING 338, QTY 2 EACH
5	AP1111	UNION SEAL, O-RING #338, QTY 2
6	AP1105	DRAIN PLUG AND O-RING, #014,A EPDM, QTY 2
7	AP1005	PUMP HOUSING
8	AP1112	IMPELLER ASSEMBLY, W/SEALING WASHER, 1.5 HP
9	AP1051	SEAL, CERAMIC
10	AP1113	SEAL PLATE KIT, W/ O-RING 370, SCREWS AND WASHERS
11	AP1106	SCREW, 1/4"-20 X 7/8" LG, HEX HEAD, 18-8 SS AND WASHER, 3/4" OD X 5/16" ID, USS, 18-8 SS, QTY 8
12	AP1107	SCREW, 4-40 X 1-1/8" LG., PAN HEAD PHILL. 316SS, QTY 2
13	O-RING-341	DIFFUSER SEAL, O-RING 341, EPDM
14	AP1114	DIFFUSER KIT, W/ O-RING 341 AND SCREWS
15	AP1108	1/4-20 X 1" LG, LEFT THD, BUTTON SCREW, 316 SS AND WASHER, .5" OD X .23" ID X .1" THK., EPDM RUBBER
16	O-RING-370	SEAL PLATE SEAL, O-RING 370, EPDM
17	AP1109	SCREW, 3/8"-16 X 1" LG., HEX HEAD, 18-8 SS AND WASHER, 7/8" OD X .4" ID X .05" THK., 18-8 SS, QTY 4
18	AP1110	BUMPER AND FOOT MOTOR SUPPORT, W/ SCREWS AND WASHERS
19	AP150S	1.5 HP, VARIABLE SPEED, SMART MODEL
20	AP2006	COMMUNICATION CABLE

8.0 REPLACEMENT PARTS CONTINUED

PIPELINE PUMPS™

FOR 3HP PUMPS INCLUDING MODEL NUMBER:
PLP300S



ITEM NO.	PART NO.	DESCRIPTION
1	AP1101	PUMP LOCKING RING, COVER, AND O-RING 439
2	O-RING-439	O-RING, #439
3	AP1009	PUMP BASKET
4	AP1102	UNION SET, 2" AND 2.5" SOCKET, UNION NUT, O-RING 338, QTY 2 EACH
5	AP1111	UNION SEAL, O-RING #338, QTY 2
6	AP1105	DRAIN PLUG AND O-RING, #014,A EPDM, QTY 2
7	AP1005	PUMP HOUSING
8	AP1115	IMPELLER ASSEMBLY, W/ SEALING WASHER, 3 HP
9	AP1051	SEAL, CERAMIC
10	AP1113	SEAL PLATE KIT, W/ O-RING 370, SCREWS AND WASHERS
11	AP1106	SCREW, 1/4"-20 X 7/8" LG, HEX HEAD, 18-8 SS AND WASHER, 3/4" OD X 5/16" ID, USS, 18-8 SS, QTY 8
12	AP1107	SCREW, 4-40 X 1-1/8" LG., PAN HEAD PHILL. 316SS, QTY 2
13	O-RING-341	DIFFUSER SEAL, O-RING 341, EPDM
14	AP1114	DIFFUSER KIT, W/ O-RING 341 AND SCREWS
15	AP1108	1/4-20 X 1" LG, LEFT THD, BUTTON SCREW, 316 SS AND WASHER, .5" OD X .23" ID X .1" THK., EPDM RUBBER
16	O-RING-370	SEAL PLATE SEAL, O-RING 370, EPDM
17	AP1109	SCREW, 3/8"-16 X 1" LG., HEX HEAD, 18-8 SS AND WASHER, 7/8" OD X .4" ID X .05" THK., 18-8 SS, QTY 4
18	AP1110	BUMPER AND FOOT MOTOR SUPPORT, W/ SCREWS AND WASHERS
19	AP300S	3 HP, VARIABLE SPEED, SMART MODEL
20	AP2006	COMMUNICATION CABLE

9.0 WARRANTY

AquaStar Pool Products Limited Warranty for Pipeline Pumps

Warranty Coverage:

AquaStar Pool Products ("AquaStar") warrants to the original purchaser that Pipeline Pumps (Model Numbers: PLP150S, PLP300S) will be free from defects in materials and workmanship under normal use conditions. This warranty is valid for three year from the date of original purchase and is contingent upon verification of the unit's serial number.

Exclusions:

This warranty does not cover:

- Damage due to improper installation, accidents, misuse, abuse, or neglect.
- Routine maintenance, cleaning, or normal wear and tear.
- Non-compliance with provided instructions.
- Any unit that has been altered or modified.
- The use of non-AquaStar approved parts or components. *Use of third-party parts that have not been explicitly approved by AquaStar will void this warranty.*

Remedy:

Should a defect, malfunction, or failure occur within the warranty period under normal use, AquaStar reserves the right to evaluate the situation and, at its discretion, take appropriate corrective action, which may include repair or replacement of the defective product.

Claim Process:

To ensure efficient handling of your warranty claim, please adhere to the following procedure:

- 1. Initial Contact:** Email us directly at warranty@aquastarpoolproducts.com to initiate your warranty claim.

Please include in your email:

- The serial number on the Pipeline Pump.
- Proof of purchase.
- Photos or videos clearly showing the defect.

- 2. Verification of Purchase:** Once we receive your email, AquaStar will verify the purchase details and the product's serial number to confirm eligibility under the terms of this warranty

- 3. Assessment of Claim:** We will assess the provided evidence to determine the extent of the defect or malfunction.

- 4. Resolution:** Based on our assessment, AquaStar will determine the appropriate corrective action, which may include repair or replacement of the defective product. We will communicate the decision and subsequent steps directly through email or phone call, ensuring a transparent and prompt resolution.

Extended Warranty for Pipeline Filters:

The warranty period extends to three years from the date of purchase when an AquaStar Pipeline Filter is installed alongside an AquaStar's Pipeline Pump. This extension applies only under the conditions of the standard warranty.

Conditions for Extended Warranty Eligibility:

For the warranty to apply, both units must be installed at the same time. The serial numbers of both units must be provided at the time of a warranty claim.



PIPELINE PUMPS™
INSTRUCTION MANUAL
INSTALLATION AND USER'S GUIDE

AquaStar Pool Products, Inc.
4544 McGrath Street, Building 2
Ventura, CA 93003

Have questions, contact us at:

Phone: (877) 768-2717

Fax: (877) 276-7665

Email: info@aquastarpoolproducts.com

All rights reserved. Copyright © AquaStar 2025 - U.S. Patents www.aquastarpoolproducts.com/patents